



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4716-3
Job Sheet 167083



Part No: D4716-3

Job Qty: 44 ea

Part Name: Duct Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/14/17

Created By: Chantal Lavoie

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Purchasing	44 pcs		11/14/17	0.00	0.00	Purchasing	19-12-17
110	Packaging	44 pcs		11/14/17	0.00	0.00	Packaging2	19-12-17
120	QC	44 pcs		11/14/17	0.00	0.00	QC6	17-12-17
130	Packaging	44 pcs		11/14/17	0.00	0.00	Packaging3	
140	QC21-SA	44 Ea		11/14/17	0.00	0.00	QC21	

Part Op
Descriptions: 100 - Issue P/O: _____

St221A

DAS
21
9-03
DEC 20 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D4716-3P PC 038134	44	0	0	0

OCT 24 2017

Part Specifications

Specifications could not be found.

S025209



Duct Hose

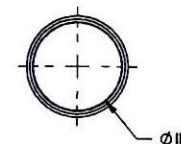
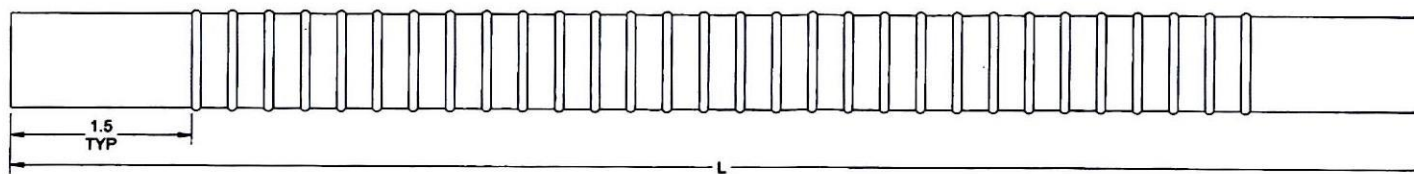
PART NO: D4716-3
Revision:
Operation:
Change No:

Purchasing

Mfg Date: 12/19/17
Job No: 167083

X24 PCS.

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	MATERIAL	ID	L	WEIGHT (lb)
D4716-1	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	24.0	0.2
D4716-3	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	28.0	0.2
D4716-5	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	41.0	0.3

D4716-X DUCT HOSE

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

RELEASED
2012-11-05
mp

A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	12.07.25		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4716	REV. A SHEET 1 OF 1
TITLE DUCT HOSE	SCALE NTS
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Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038134

Supplier: CUS001-VU
Custom Duct
179 Beaver Berry Road
Limigton, MA USA

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038134
PO Date: 10/24/17
Due Date: 11/20/17
Purchase Order Revision:

Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED

OCT 25 2017

Items													Unit	Extended
Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Price (USD)		Price
1	D4716-1P				Duct Hose		Firmed	11/20/17	16 pcs	0 pcs	16 pcs	\$30.00/pcs		\$480.00
Line Item Note: As per Dwg 4716 Rev.A Job# 167081														
2	D4716-3P				Duct Hose		Firmed	11/20/17	44 pcs	0 pcs	44 pcs	\$34.00/pcs		\$1,496.00
Line Item Note: As per Dwg D4716 Rev. A Job# 167083														
3	D4716-5P				Duct Hose		Firmed	11/20/17	60 pcs	0 pcs	60 pcs	\$38.00/pcs		\$2,280.00
Line Item Note: As Per Dwg D4716 Rev.A Job # 167080														
													Grand Total:	\$4,256.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/24/17 11:43 AM dart.baker.diane

Custom Duct
179 Beaver Berry Rd.
Limington, ME 04049

CERTIFICATE OF CONFORMANCE

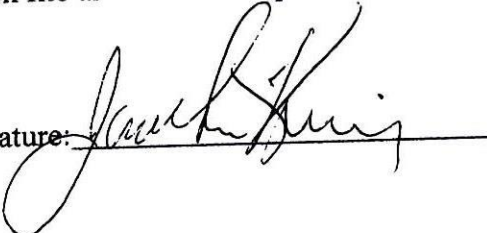
Customer Name: Dart Aerospace Ltd. Purchase Order No: PO038134

8 EACH SCEET 3 X 24" Your D4716-1P WITH CUFFS

30 EACH SCEET 3 X 41" Your D4716-5P WITH CUFFS

22 EACH SCEET 3 X 28" Your D4716-3P WITH CUFFS

This is to certify that the products, systems and/or services listed here-in have been manufactured, inspected and tested in accordance with Custom Duct and industry standards. It is further certified that the items listed here-on are in compliance with the provisions of your purchase order/ work order listed above. Inspection and test records and material certifications are on file and available upon request.

Signature: 

Date: 13 December 2017

Invoice

Custom Duct

179 Beaver Berry Rd
Limington, ME 04049
PH 1 800 863 2620

Date	Invoice #
12/13/2017	2112

Bill To
Dart Aerospace 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Ship To
Dart Aerospace c/o Diane Baker 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

P.O. Number	Terms	Rep	Ship	Via	F.O.B.	Project
038134	Net 30		12/13/2017	Federal Express		

Quantity	Item Code	Description	Price Each	Amount
8	SCEET	Double Wall SCEET 3 X 24" Your D4716-1P ✓	30.00	240.00
22	SCEET	Double Wall SCEET 3 X 28" Your D4716-3P ✓	34.00	748.00
30	SCEET	Double Wall SCEET 3 X 41" Your D4716-5P ✓	38.00	1,140.00
This shipment is 50% of PO 038134 Thanks so Much Custom Duct				

Phone #	Fax #	E-mail	Total	\$2,128.00
207 637 3000	207 637 3000	kinney@fairpoint.net		



EMEC MACHINE TOOLS INC.

Picking Slip

Date	Page
Dec 14, 2017	1
Order Number ORD028377	

205 Admiral Blvd., Mississauga, Ontario L5T 2T3
Tel: (905) 565-3570 Fax: (905) 565-3580

Sold To:

DART AEROSPACE LTD. (613) 632-9577
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Ship To:

DART AEROSPACE LTD. (613) 632-9577
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Ship via: FEDEX ACCT # 151793240

FOB: EMEC

Order #	PO Number	Customer No.	Salesperson	Ship Date
ORD028377	PO038641	DAR00C		Dec 18, 2017

Picking Sequence	Item Number	Description	Qty. Ordered	UOM	Qty. Shipped	Qty. Backord.
	56091310000000	S20 SEMI-HARD (RC 40-45) EMERG PAD,	2.0000	EA	2	0
	375700000000A19	.234" HOLE, 3 SEGMENTS TEFLON SLEEVE FOR B65 COLLETS	1.0000	EA	1	1

Packed by:

Received by:

Tracking #:

Total weight:

Total packages:

CE
7710-2703-1660

3
1

19-12-17